

SECTION 1: IDENTIFICATION

1.1. Product Identifier

Product Form: Mixture

Product Name: NACHURS Sideswipe (2B-.5Cu-.25Fe-1Mn-3Zn)

1.2. Intended Use of the Product

Use of the Substance/Mixture: Agriculture

1.3. Name, Address, and Telephone of the Responsible Party

Company

Nachurs Alpine Solutions
421 Leader St.
Marion, OH 43302
740-382-5701

1.4. Emergency Telephone Number

Emergency Number : CHEMTREC: 1-800-424-9300

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

Flam. Liq. 4	H227
Skin Corr. 1C	H314
Eye Dam. 1	H318
Aquatic Acute 3	H402

Full text of hazard classes and H-statements : see section 16

2.2. Label Elements

GHS-US Labeling

Hazard Pictograms (GHS-US) :



Signal Word (GHS-US) :

Danger

Hazard Statements (GHS-US) :

H227 - Combustible liquid.
H314 - Causes severe skin burns and eye damage.
H318 - Causes serious eye damage.
H402 - Harmful to aquatic life.

Precautionary Statements (GHS-US) :

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260 - Do not breathe vapors, mist, or spray.
P264 - Wash hands, forearms, and other exposed areas thoroughly after handling.
P273 - Avoid release to the environment.
P280 - Wear protective gloves, protective clothing, and eye protection.
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 - If inhaled: Remove person to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a poison center or doctor.
P321 - Specific treatment (see section 4 on this SDS).
P363 - Wash contaminated clothing before reuse.
P370+P378 - In case of fire: Use appropriate media (see section 5) to extinguish.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.
P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

NACHURS Sideswipe

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

2.3. Other Hazards

Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

2.4. Unknown Acute Toxicity (GHS-US)

No data available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substance

Not applicable

3.2. Mixture

Name	Product Identifier	%	GHS US classification
Proprietary Primary Amine*	(CAS-No.) Trade Secret	10	Flam. Liq. 4, H227 Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation:vapor), H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335 Aquatic Acute 2, H401 Aquatic Chronic 3, H412
Proprietary Diammonium Salt*	(CAS-No.) Trade Secret	3.0686	Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Irrit. 2A, H319

Full text of H-phrases: see section 16

The specific chemical identity and/or exact percentage of composition have been withheld as a trade secret [29 CFR 1910.1200].

SECTION 4: FIRST AID MEASURES

4.1. Description of First-aid Measures

First-aid Measures General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid Measures After Inhalation: Remove to fresh air and keep at rest in a position comfortable for breathing. Immediately call a poison center or doctor/physician.

First-aid Measures After Skin Contact: Immediately remove contaminated clothing. Immediately flush skin with plenty of water for at least 30 minutes. Get immediate medical advice/attention.

First-aid Measures After Eye Contact: Immediately rinse with water for at least 30 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

First-aid Measures After Ingestion: Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Injuries: Causes severe skin burns and eye damage.

Symptoms/Injuries After Inhalation: May be corrosive to the respiratory tract.

Symptoms/Injuries After Skin Contact: Causes severe irritation which will progress to chemical burns.

Symptoms/Injuries After Eye Contact: Causes permanent damage to the cornea, iris, or conjunctiva.

Symptoms/Injuries After Ingestion: May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.

Chronic Symptoms: None expected under normal conditions of use.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media: Dry chemical powder, alcohol-resistant foam, carbon dioxide (CO₂). Water may be ineffective but water should be used to keep fire-exposed container cool.

Unsuitable Extinguishing Media: Do not use a heavy water stream. A heavy water stream may spread burning liquid.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard: Combustible liquid.

Explosion Hazard: May form flammable or explosive vapor-air mixture.

Reactivity: Reacts violently with strong oxidizers. Increased risk of fire or explosion. May react exothermically with water releasing heat. Adding an acid to a base or base to an acid may cause a violent reaction.

NACHURS Sideswipe

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

5.3. Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Carbon oxides (CO, CO₂). Nitrogen oxides.

Other Information: Do not allow run-off from fire fighting to enter drains or water courses.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Do not get in eyes, on skin, or on clothing. Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. No smoking. Use special care to avoid static electric charges. Do not breathe vapor, mist or spray.

6.1.1. For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protective equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel. Stop leak if safe to do so.

6.1.2. For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area. Eliminate ignition sources.

6.2. Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. As an immediate precautionary measure, isolate spill or leak area in all directions.

Methods for Cleaning Up: Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill. Absorb and/or contain spill with inert material. Do not take up in combustible material such as: saw dust or cellulosic material. Use only non-sparking tools. Cautiously neutralize spilled liquid.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed: Handle empty containers with care because residual vapors are flammable. May release corrosive vapors.

Precautions for Safe Handling: Do not breathe vapors, mist, and spray. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Take precautionary measures against static discharge. Use only non-sparking tools. Do not get in eyes, on skin, or on clothing. Handle empty containers with care because they may still present a hazard.

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations. Take action to prevent static discharges. Ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating, and lighting equipment.

Storage Conditions: Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials. Store in a well-ventilated place. Keep container tightly closed. Keep in fireproof place. Store in original container or corrosive resistant and/or lined container. Store locked up/in a secure area.

Incompatible Materials: Strong acids, strong bases, strong oxidizers.

7.3. Specific End Use(s)

agriculture

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), AIHA (WEEL), NIOSH (REL), or OSHA (PEL).

Proprietary Primary Amine		
USA ACGIH	ACGIH TWA (ppm)	3 ppm
USA ACGIH	ACGIH STEL (ppm)	6 ppm
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	8 mg/m ³

NACHURS Sideswipe

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

USA NIOSH	NIOSH REL (TWA) [ppm]	3 ppm
USA NIOSH	NIOSH REL (STEL) (mg/m ³)	15 mg/m ³
USA NIOSH	NIOSH REL (STEL) [ppm]	6 ppm
USA IDLH	US IDLH (ppm)	30 ppm
USA OSHA	OSHA PEL (TWA) (mg/m ³)	6 mg/m ³
USA OSHA	OSHA PEL (TWA) (ppm)	3 ppm

8.2. Exposure Controls

Appropriate Engineering Controls

: Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Gas detectors should be used when flammable gases or vapors may be released. Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof equipment. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Personal Protective Equipment

: Gloves. Protective clothing. Protective goggles. Insufficient ventilation: wear respiratory protection. Face shield.



Materials for Protective Clothing

: Chemically resistant materials and fabrics. Wear fire/flame resistant/retardant clothing. Corrosion-proof clothing.

Hand Protection

: Wear protective gloves.

Eye and Face Protection

: Chemical safety goggles and face shield.

Skin and Body Protection

: Wear suitable protective clothing.

Respiratory Protection

: If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information

: When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State	: Liquid
Appearance	: Brown/green liquid
Odor	: No data available
Odor Threshold	: No data available
pH	: 9.7
Evaporation Rate	: No data available
Melting Point	: No data available
Freezing Point	: No data available
Boiling Point	: No data available
Flash Point	: No data available
Auto-ignition Temperature	: No data available
Decomposition Temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapor Pressure	: No data available
Relative Vapor Density at 20°C	: No data available
Relative Density	: No data available
Specific Gravity	: 1.267
Density	: 10.57 lb/gal
Solubility	: No data available
Partition Coefficient: N-Octanol/Water	: No data available
Viscosity	: No data available

NACHURS Sideswipe

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

9.2. Other Information No additional information available

SECTION 10: STABILITY AND REACTIVITY

- 10.1. Reactivity:** Reacts violently with strong oxidizers. Increased risk of fire or explosion. May react exothermically with water releasing heat. Adding an acid to a base or base to an acid may cause a violent reaction.
- 10.2. Chemical Stability:** Combustible liquid. May form flammable or explosive vapor-air mixture.
- 10.3. Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.
- 10.4. Conditions to Avoid:** Direct sunlight, extremely high or low temperatures, heat, hot surfaces, sparks, open flames, incompatible materials, and other ignition sources.
- 10.5. Incompatible Materials:** Strong acids, strong bases, strong oxidizers.
- 10.6. Hazardous Decomposition Products:** Thermal decomposition generates : Corrosive vapors.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on Toxicological Effects

Acute Toxicity (Oral): Not classified

Acute Toxicity (Dermal): Not classified

Acute Toxicity (Inhalation): Not classified

Proprietary Primary Amine	
LD50 Oral Rat	1720 mg/kg
LD50 Dermal Rabbit	1025 mg/kg
ATE (Dermal)	1,025.00 mg/kg body weight
ATE (Vapors)	11.00 mg/l/4h
Proprietary Diammonium Salt	
ATE (Oral)	500.00 mg/kg body weight

Skin Corrosion/Irritation: Causes severe skin burns.

pH: 9.7

Serious Eye Damage/Irritation: Causes serious eye damage.

pH: 9.7

Respiratory or Skin Sensitization: Not classified

Germ Cell Mutagenicity: Not classified

Carcinogenicity: Not classified

Reproductive Toxicity: Not classified

Specific Target Organ Toxicity (Single Exposure): Not classified

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries After Inhalation: May be corrosive to the respiratory tract.

Symptoms/Injuries After Skin Contact: Causes severe irritation which will progress to chemical burns.

Symptoms/Injuries After Eye Contact: Causes permanent damage to the cornea, iris, or conjunctiva.

Symptoms/Injuries After Ingestion: May cause burns or irritation of the linings of the mouth, throat, and gastrointestinal tract.

Chronic Symptoms: None expected under normal conditions of use.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Ecology - General : Harmful to aquatic life.

Proprietary Primary Amine	
LC50 Fish 1	227 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1	65 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 Fish 2	3684 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [static])
ErC50 (Algae)	2.5 mg/l

12.2. Persistence and Degradability

NACHURS Sideswipe 2B-.5Cu-.25Fe-1Mn-3Zn	
Persistence and Degradability	Not established.

12.3. Bioaccumulative Potential

NACHURS Sideswipe 2B-.5Cu-.25Fe-1Mn-3Zn	
Bioaccumulative Potential	Not established.
Proprietary Primary Amine	

NACHURS Sideswipe

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Partition coefficient n-octanol/water (Log Pow)	-1.91 (at 25 °C)
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12.4. Mobility in Soil No additional information available

12.5. Other Adverse Effects

Other Information : Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste Treatment Methods

Waste Disposal Recommendations: Dispose of contents/container in accordance with local, regional, national, and international regulations.

Additional Information: Handle empty containers with care because residual vapors are flammable.

Ecology - Waste Materials: Avoid release to the environment. This material is hazardous to the aquatic environment. Keep out of sewers and waterways.

SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

14.1. In Accordance with DOT

Proper Shipping Name : ETHANOLAMINE SOLUTIONS
Hazard Class : 8
Identification Number : UN2491
Label Codes : 8
Packing Group : III
ERG Number : 153



14.2. In Accordance with IMDG

Proper Shipping Name : ETHANOLAMINE SOLUTION
Hazard Class : 8
Identification Number : UN2491
Packing Group : III
Label Codes : 8
EmS-No. (Fire) : F-A
EmS-No. (Spillage) : S-B



14.3. In Accordance with IATA

Proper Shipping Name : ETHANOLAMINE SOLUTION
Packing Group : III
Identification Number : UN2491
Hazard Class : 8
Label Codes : 8
ERG Code (IATA) : 8L



SECTION 15: REGULATORY INFORMATION

15.1. US Federal Regulations

NACHURS Sideswipe 2B-.5Cu-.25Fe-1Mn-3Zn

SARA Section 311/312 Hazard Classes	Physical hazard - Flammable (gases, aerosols, liquids, or solids) Health hazard - Serious eye damage or eye irritation Health hazard - Skin corrosion or Irritation
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Proprietary Primary Amine

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Proprietary Diammonium Salt

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. US State Regulations

Proprietary Primary Amine

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

NACHURS Sideswipe

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Date of Preparation or Latest Revision : 10/22/2020
Other Information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200

GHS Full Text Phrases:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal) Category 4
Acute Tox. 4 (Inhalation:vapor)	Acute toxicity (inhalation:vapor) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Aquatic Acute 2	Hazardous to the aquatic environment - Acute Hazard Category 2
Aquatic Acute 3	Hazardous to the aquatic environment - Acute Hazard Category 3
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Flam. Liq. 4	Flammable liquids Category 4
Skin Corr. 1B	Skin corrosion/irritation Category 1B
Skin Corr. 1C	Skin corrosion/irritation Category 1C
Skin Irrit. 2	Skin corrosion/irritation Category 2
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H227	Combustible liquid
H302	Harmful if swallowed
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H318	Causes serious eye damage
H319	Causes serious eye irritation
H332	Harmful if inhaled
H335	May cause respiratory irritation
H401	Toxic to aquatic life
H402	Harmful to aquatic life
H412	Harmful to aquatic life with long lasting effects

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SDS US (GHS HazCom)